

Material-ID	100003
Hersteller	Ivoclar Vivadent
Beschreibung	Reserve
Material Name	IPS e.max Press

Prozesse		Starten					Halten					Pressen				
Programmnummer	Name	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum
		1	HT 100g	x		700			x	60	920	900	x	x		920
2	HT 200g	x		700			x	60	925	1500	x	x		925	300	x
3	HD-MD-LT 100g	x		700			x	60	925	900	x	x		925	300	x
4	HD-MD-LT 200g	x		700			x	60	930	1500	x	x		930	300	x

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Processes		Starting					Holding					Pressing				
Program number	Name	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum
		1	HT 100g	x		700			x	60	920	900	x	x		920
2	HT 200g	x		700			x	60	925	1500	x	x		925	300	x
3	HD-MD-LT 100g	x		700			x	60	925	900	x	x		925	300	x
4	HD-MD-LT 200g	x		700			x	60	930	1500	x	x		930	300	x