



MORE THAN HEAT 30-3000 °C

Material-ID	100004
Hersteller	VITA Zahnfabrik
Beschreibung	Reserve
Material Name	VITA AMBRIA

		Prozesse														
		Starten					Halten					Pressen				
Programmnummer	Name	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum
		1	100g Muffel	x		700			x	50	880	1500	x	x		880
2	200g Muffel	x		700			x	50	890	1800	x	x		890	240	x

Material-ID	100004
Manufacturer	VITA Zahnfabrik
Description	Reserve
Material name	VITA AMBRIA

		Processes														
		Starting					Holding					Pressing				
Program number	Name	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum
		1	100g muffle	x		700			x	50	880	1500	x	x		880
2	200g muffle	x		700			x	50	890	1800	x	x		890	240	x