

Material-ID	100006
Hersteller	Amann Girrbach
Beschreibung	Reserve
Material Name	Creation LS Press

		Prozesse														
		Starten					Halten					Pressen				
Programmnummer	Name	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum
		1	HT/MT/LT 100g	x		700		x	x	60	898	1500	x	x		898
2	HT/MT/LT 200g	x		700		x	x	60	910	1500	x	x		910	300	x
3	MO 100g	x		700		x	x	60	903	1500	x	x		903	300	x
4	MO 200g	x		700		x	x	60	913	1500	x	x		913	300	x

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Manufacturer	Amann Girrbach
Description	Reserve
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		Processes														
		Starting					Holding					Pressing				
Program number	Name	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum
		1	HT/MT/LT 100g	x		700		x	x	60	898	1500	x	x		898
2	HT/MT/LT 200g	x		700		x	x	60	910	1500	x	x		910	300	x
3	MO 100g	x		700		x	x	60	903	1500	x	x		903	300	x
4	MO 200g	x		700		x	x	60	913	1500	x	x		913	300	x