Nabertherm

MORE THAN HEAT 30-3000 °C

Material-ID	100000
Hersteller	Ivoclar
Beschreibung	Reserve
Material Name	IPS e.max Press Maltechnik

	Prozesse	Vortrocknen					Schließen					Vorwärmen					Brennen 1					Brennen 2					Brennen 3					Kühlen				
Programm-nummer	Name	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum
1	Malfarbenbrand e.max Ceram						x		403	360							x	60	770	90	x															
2	Malfarbenbrand Ivocolor						x		403	360							x	60	710	60	x															
3	Glanzbrand e.max Ceram						x		403	360							x	60	770	90	x															
4	Glanzbrand Ivocolor						x		403	360							x	60	710	60	x															
5	Add-On nach Glanzbrand						x		403	360							x	50	700	60	x															

Material-ID	100000
Manufacturer	Ivoclar
Description	Reserve
Material name	IPS StyleIPS e.max Press Staining Tech.

	Processes	Predrying					Closing					Preheating					Firing 1					Firing 2					Firing 3					cooling				
Program number	Name	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum
1	Stains firing e.max Ceram						x		403	360							x	60	770	90	x															
2	Stains firing Ivocolor						x		403	360							x	60	710	60	x															
3	Glaze firing e.max Ceram						x		403	360							x	60	770	90	x															
4	Glaze firing Ivocolor						x		403	360							x	60	710	60	x															
5	Add-On after Glaze firing						x		403	360							x	50	700	60	x															