



MORE THAN HEAT 30-3000 °C

Material-ID	100011
Hersteller	Ivoclar
Beschreibung	Reserve
Material Name	IPS InLine

Programm- nummer	Name	Prozesse				Vortrocknen				Schließen				Vorwärmen				Brennen 1				Brennen 2				Brennen 3				Kühlen			
		Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum		
1	1.2. Pulveropaquer-Brand					x		403	240							x	100	960	120	x													
2	1./2. Pastenopaquer-Brand					x		403	360							x	100	930	120	x													
3	1./2. Margin-Brand					x		403	240							x	60	930	60	x													
4	1. Dentin-/Incisal-Brand					x		403	240							x	60	910	60	x													
5	2. Dentin-/Incisal-Brand					x		403	240							x	60	900	60	x													
6	Margin Add-On-Brand					x		403	240							x	60	900	60	x													
7	Add-On nach Dentin-/Incisal-Brand					x		403	240							x	60	860	60	x													
8	Malfarbenbrand Ivocolor					x		403	360							x	60	830	60	x													
9	Malfarbenbrand InLine					x		403	360							x	60	850	60	x													
10	Glanzbrand Ivocolor					x		403	360							x	60	830	60	x													
11	Glanzbrand InLine					x		403	360							x	60	850	120	x													
12	Add-On nach Glanzbrand					x		403	240							x	60	690	60	x													

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Manufacturer	Ivoclar
Description	Reserve
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Program number	Name	Processes				Predrying				Closing				Preheating				Firing 1				Firing 2				Firing 3				cooling				
		Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum			
1	1st / 2nd powder opaquer firing					x		403	240							x	100	960	120	x														
2	1st / 2nd paste opaquer firing					x		403	360							x	100	930	120	x														
3	1st / 2nd Margin firing					x		403	240							x	60	930	60	x														
4	1st Dentin/Incisal firing					x		403	240							x	60	910	60	x														
5	2nd Dentin/Incisal firing					x		403	240							x	60	900	60	x														
6	Margin Add-On firing					x		403	240							x	60	900	60	x														
7	Add-On after Dentin/Incisal firing					x		403	240							x	60	860	60	x														
8	Stains firing Ivocolor					x		403	360							x	60	830	60	x														
9	Stains firing InLine					x		403	360							x	60	850	60	x														
10	Glaze firing Ivocolor					x		403	360							x	60	830	60	x														
11	Glaze firing InLine					x		403	360							x	60	850	120	x														
12	Add-On after Glaze firing					x		403	240							x	60	690	60	x														