



MORE THAN HEAT 30-3000 °C

Material-ID	100012
Hersteller	Ivoclar
Beschreibung	Reserve
Material Name	IPS Empress Esthetic + CAD

Programmnummer	Name	Prozesse				Vortrocknen				Schließen				Vorwärmen				Brennen 1				Brennen 2				Brennen 3				Kühlen			
		Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum		
1	Washbrand					x		403	240							x	60	840	120	x													
2	1./2. Incisal-Brand					x		403	240							x	60	830	120	x													
3	Universal Shade / Stains					x		403	360							x	100	790	90	x													
4	Malfarbenbrand Ivocolor					x		403	360							x	60	710	60	x													
5	Universal Glasur					x		403	360							x	100	790	90	x													
6	Glanzbrand Ivocolor					x		403	360							x	60	710	60	x													
7	Add-On					x		403	240							x	60	770	120	x													

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Description	Reserve
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Program number	Name	Processes				Predrying				Closing				Preheating				Firing 1				Firing 2				Firing 3				cooling			
		Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum		
1	Wash firing					x		403	240							x	60	840	120	x													
2	1st / 2nd Incisal firing					x		403	240							x	60	830	120	x													
3	Shade / Stains firing Universal					x		403	360							x	100	790	90	x													
4	Stains firing Ivocolor					x		403	360							x	60	710	60	x													
5	Glaze firing Universal					x		403	360							x	100	790	90	x													
6	Glaze firing Ivocolor					x		403	360							x	60	710	60	x													
7	Add-On					x		403	240							x	60	770	120	x													