



MORE THAN HEAT 30-3000 °C

| | |
|---------------|---------------|
| Material-ID | 100014 |
| Hersteller | Pritident |
| Beschreibung | Reserve |
| Material Name | priti perfect |

| Programmnummer | Prozesse | Vortrocknen | | | | Schließen | | | | Vorwärmen | | | | Brennen 1 | | | | Brennen 2 | | | | Brennen 3 | | | | Kühlen | | | | | | |
|----------------|---|----------------|--------------|----------------|---------------|-----------|----------------|--------------|----------------|---------------|--------|----------------|--------------|----------------|---------------|--------|----------------|--------------|----------------|---------------|--------|----------------|--------------|----------------|---------------|--------|----------------|--------------|----------------|---------------|--------|--|
| | | Freigeschaltet | Rate [°/min] | Temperatur [°] | Haltezeit [s] | Vakuum | Freigeschaltet | Rate [°/min] | Temperatur [°] | Haltezeit [s] | Vakuum | Freigeschaltet | Rate [°/min] | Temperatur [°] | Haltezeit [s] | Vakuum | Freigeschaltet | Rate [°/min] | Temperatur [°] | Haltezeit [s] | Vakuum | Freigeschaltet | Rate [°/min] | Temperatur [°] | Haltezeit [s] | Vakuum | Freigeschaltet | Rate [°/min] | Temperatur [°] | Haltezeit [s] | Vakuum | |
| 1 | Standard-Brand f. Kl. Arbeiten | x | | 450 | 180 | | x | | 450 | 180 | | | | | | x | 55 | 775 | 60 | x | | | | | | | | x | STEP | 600 | | |
| 2 | Standard-Brand z.B. für Lithiumdisilikat | x | | 450 | 180 | | x | | 450 | 180 | | | | | | x | 55 | 720 | 120 | x | | | | | | | | x | STEP | 600 | | |
| 3 | Struktur-Brand für kleinere Arbeiten | x | | 450 | 300 | | x | | 450 | 120 | | | | | | x | 55 | 755 | 45 | x | | | | | | | | x | 153 | 450 | | |
| 4 | Brand für große Arbeiten (4-7 Einheiten) | x | | 450 | 480 | | x | | 450 | 240 | | | | | | x | 40 | 765 | 60 | x | | | | | | | | x | 63 | 450 | | |
| 5 | Brand für große Arbeiten (8-14 Einheiten) | x | | 450 | 600 | | x | | 450 | 240 | | | | | | x | 30 | 765 | 60 | x | | | | | | | | x | 32 | 450 | | |
| 6 | Standardbrennparamater | x | | 450 | 180 | | x | | 450 | 240 | | | | | | x | 40 | 775 | 60 | x | | | | | | | | | | | | |

| | |
|---------------|---------------|
| Material-ID | 100014 |
| Manufacturer | Pritident |
| Description | Reserve |
| Material name | priti perfect |

| Program number | Processes | Predrying | | | | Closing | | | | Preheating | | | | Firing 1 | | | | Firing 2 | | | | Firing 3 | | | | Cooling | | | | | | |
|----------------|---|-----------|--------------|-----------------|---------------|---------|--------|--------------|-----------------|---------------|--------|--------|--------------|-----------------|---------------|--------|--------|--------------|-----------------|---------------|--------|----------|--------------|-----------------|---------------|---------|--------|--------------|-----------------|---------------|--------|--|
| | | Enable | Rate [°/min] | Temperature [°] | Hold time [s] | Vacuum | Enable | Rate [°/min] | Temperature [°] | Hold time [s] | Vacuum | Enable | Rate [°/min] | Temperature [°] | Hold time [s] | Vacuum | Enable | Rate [°/min] | Temperature [°] | Hold time [s] | Vacuum | Enable | Rate [°/min] | Temperature [°] | Hold time [s] | Vacuum | Enable | Rate [°/min] | Temperature [°] | Hold time [s] | Vacuum | |
| 1 | Standard Firing for for small restorations | x | | 450 | 180 | | x | | 450 | 180 | | | | | | x | 55 | 775 | 60 | x | | | | | | | | x | STEP | 600 | | |
| 2 | Standard Firing for LT | x | | 450 | 180 | | x | | 450 | 180 | | | | | | x | 55 | 720 | 120 | x | | | | | | | | x | STEP | 600 | | |
| 3 | Structure firing forsmall restorations | x | | 450 | 300 | | x | | 450 | 120 | | | | | | x | 55 | 755 | 45 | x | | | | | | | | x | 153 | 450 | | |
| 4 | Firing for bigger restorations (4-7 units) | x | | 450 | 480 | | x | | 450 | 240 | | | | | | x | 40 | 765 | 60 | x | | | | | | | | x | 63 | 450 | | |
| 5 | Firing for bigger restorations (8-14 units) | x | | 450 | 600 | | x | | 450 | 240 | | | | | | x | 30 | 765 | 60 | x | | | | | | | | x | 32 | 450 | | |
| 6 | Standard Firing Paramaters | x | | 450 | 180 | | x | | 450 | 240 | | | | | | x | 40 | 775 | 60 | x | | | | | | | | | | | | |