



MORE THAN HEAT 30-3000 °C

Material-ID	100016
Hersteller	Ivoclar
Beschreibung	Reserve
Material Name	IPS e.max ZirPress

		Prozesse					Starten					Halten					Pressen				
Programmnummer	Name	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum					
		1	IPS e.max ZirPress 100g (2016)	x		700			x	60	900	900	x	X		900	300	X			
2	IPS e.max ZirPress 200g (2016)	x		700			x	60	910	900	x	X		910	300	X					
3	IPS e.max ZirPress 300g (2016)	x		700			x	60	930	2400	x	X		930	300	X					

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		Processes					Starting					Holding					Pressing				
Program number	Name	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum					
		1	IPS e.max ZirPress 100g (2016)	x		700			x	60	900	900	x	X		900	300	X			
2	IPS e.max ZirPress 200g (2016)	x		700			x	60	910	900	x	X		910	300	X					
3	IPS e.max ZirPress 300g (2016)	x		700			x	60	930	2400	x	X		930	300	X					