

Material-ID	100024
Hersteller	Sagemax
Beschreibung	Reserve
Material Name	PressCeramic

		Prozesse														
		Starten					Halten					Pressen				
Programmnummer	Name	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum
		1	Opal, HT, MT 100g	x		700			x	60	920	900	x	x		920
2	Opal, HT, MT 200g	x		700			x	60	920	1500	x	x		920	180	x
3	LT, MO 100g	x		700			x	60	925	900	x	x		925	180	x
4	LT, MO 200g	x		700			x	60	925	1500	x	x		925	180	x

Material-ID	100024
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		Processes														
		Starting					Holding					Pressing				
Program number	Name	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum
		1	Opal, HT, MT 100g	x		700			x	60	920	900	x	x		920
2	Opal, HT, MT 200g	x		700			x	60	920	1500	x	x		920	180	x
3	LT, MO 100g	x		700			x	60	925	900	x	x		925	180	x
4	LT, MO 200g	x		700			x	60	925	1500	x	x		925	180	x