



MORE THAN HEAT 30-3000 °C

Material-ID	100029
Hersteller	Ivoclar Vivadent
Beschreibung	Reserve
Material Name	IPS e.max Press Impulse

		Prozesse					Starten					Halten					Pressen				
Programmnummer	Name	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum					
		1	IPS e.max Press Impulse 100g (2016)	x		700			x	60	910	900	x	x		910	300	x			
2	IPS e.max Press Impulse 200g (2016)	x		700			x	60	915	1500	x	x		915	300	x					

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		Processes					Starting					Holding					Pressing				
Program number	Name	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum					
		1	IPS e.max Press Impulse 100g (2016)	x		700			x	60	910	900	x	x		910	300	x			
2	IPS e.max Press Impulse 200g (2016)	x		700			x	60	915	1500	x	x		915	300	x					