Nabertherm

MORE THAN HEAT 30-3000 °C

Material-ID	100041
Hersteller	Amann Girrbach
Beschreibung	Reserve
Material Name	CreaColor

	Prozesse	Vortrocknen					Schließen					Vorwärmen					Brennen 1					Brennen 2					Brennen 3					Kühlen				
Programm-nummer	Name	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum
1	Frameshade NT	x		450	180		x		450	180							x	45	860	60	x															
2	Creation MU Neo ON Liner NT	x		450	60		x		450	60							x	45	790	60	x															
3	In Nova Neo	x		450	240		x		450	120		x			60		x	45	900	60	x															

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	Processes	Predrying					Closing					Preheating					Firing 1					Firing 2					Firing 3					Cooling				
Program number	Name	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum
1	Frameshade NT	x		450	180		x		450	180							x	45	860	60	x															
2	Creation MU Neo ON Liner NT	x		450	60		x		450	60							x	45	790	60	x															
3	In Nova Neo	x		450	240		x		450	120		x			60		x	45	900	60	x															