Nabertherm

MORE THAN HEAT 30-3000 °C

Material-ID	100042
Hersteller	Amann Girrbach
Beschreibung	Reserve
Material Name	Creation_LS

	Prozesse	Vortrocknen					Schließen					Vorwärmen					Brennen 1					Brennen 2					Brennen 3					Kühlen				
Programm-nummer	Name	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum
1	Washbrand						x			240							x	45	780	60	x															
2	Dentinbrand						x			360							x	45	780	60	x															
3	Korrekturbrand						x			360							x	45	775	60	x															
4	Glanzbrand ohne Glasur						x			240							x	45	775	60																
5	Glanz- /Farbbrand Make Up Neo						x			240							x	45	760	60																
6	Brand Korrekturmasse						x			240							x	45	700	60	x															

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	Processes	Predrying					Closing					Preheating					Firing 1					Firing 2					Firing 3					Cooling				
Program number	Name	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum
1	Wash firing						x			240							x	45	780	60	x															
2	Dentin firing						x			360							x	45	780	60	x															
3	Correction firing						x			360							x	45	775	60	x															
4	Glaze firing without glaze						x			240							x	45	775	60																
5	Glaze / Colour firing Make Up Neo						x			240							x	45	760	60																
6	Firing Correction firing						x			240							x	45	700	60	x															