Nabertherm

MORE THAN HEAT 30-3000 °C

Material-ID	100044
Hersteller	Amann Girrbach
Beschreibung	Reserve
Material Name	CC Gingiva Keramik

	Prozesse	Vortrocknen					Schließen					Vorwärmen					Brennen 1					Brennen 2					Brennen 3					Kühlen				
Programm-nummer	Name	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum
1	Crea Alloy Bond						x			360							x	80	980	60	x															
2	1. Opakerbrand WOP Opaque						x			360							x	80	950	60	x															
3	1. Opakerbrand Creapast						x			360							x	80	980	60	x															
4	1. Opakerbrand Pulveropaker						x			120							x	80	980	60	x															
5	2. Opakerbrand Creapast						x			360							x	80	950	60	x															
6	2. Opakerbrand Pulver						x			120							x	80	950	60	x															
7	1. und 2. Schulterbrand						x			120							x	80	950	60	x															
8	Dentinbrand						x			360							x	55	920	60	x															
9	Korrekturbrand						x			240							x	55	910	60	x															
10	Glanzbrand						x			120							x	55	930																	
11	Glanzbrand mit Glasur CC						x			120							x	55	900	60																
12	Glanz- u. Farbbrand (Make Up Instant)						x			120							x	45	850	60																

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Description	Reserve
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	Processes	Predrying					Closing					Preheating					Firing 1					Firing 2					Firing 3					Cooling				
Program number	Name	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum
1	Crea Alloy Bond						x			360							x	80	980	60	x															
2	1st opaque firing WOP Opaque						x			360							x	80	950	60	x															
3	1st opaque firing Creapast						x			360							x	80	980	60	x															
4	1. opaque firing powder opaque						x			120							x	80	980	60	x															
5	2nd opaque firing Creapast						x			360							x	80	950	60	x															
6	2nd opaque firing Powder						x			120							x	80	950	60	x															
7	1st and 2nd shoulder firing						x			120							x	80	950	60	x															
8	Dentin firing						x			360							x	55	920	60	x															
9	Correction firing						x			240							x	55	910	60	x															
10	Glaze firing						x			120							x	55	930																	
11	Glaze firing with glaze CC						x			120							x	55	900	60																
12	Glaze and Colour firing (Make Up Instant)						x			120							x	45	850	60																