

|               |   |
|---------------|---|
| Material-ID   | 100055  |
| Hersteller    | Amman Girrbach                                |
| Beschreibung  | Reserve                                       |
| Material Name | Magic_Colour_ Malfarben- u. Glasurbrand a. LT |

| Programm-<br>nummer | Name                        | Prozesse       |              |                |               |           |                |              |                |               |        |                |              |                |               |        |                |              |                |               |        |                |              |                |               |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|---------------------|-----------------------------|----------------|--------------|----------------|---------------|-----------|----------------|--------------|----------------|---------------|--------|----------------|--------------|----------------|---------------|--------|----------------|--------------|----------------|---------------|--------|----------------|--------------|----------------|---------------|--------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
|                     |                             | Vortrocknen    |              |                |               | Schließen |                |              |                | Vorwärmen     |        |                |              | Brennen 1      |               |        |                | Brennen 2    |                |               |        | Brennen 3      |              |                |               | Kühlen |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     |                             | Freigeschaltet | Rate [°/min] | Temperatur [°] | Haltezeit [s] | Vakuum    | Freigeschaltet | Rate [°/min] | Temperatur [°] | Haltezeit [s] | Vakuum | Freigeschaltet | Rate [°/min] | Temperatur [°] | Haltezeit [s] | Vakuum | Freigeschaltet | Rate [°/min] | Temperatur [°] | Haltezeit [s] | Vakuum | Freigeschaltet | Rate [°/min] | Temperatur [°] | Haltezeit [s] | Vakuum |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 1                   | Malfarbe/Glasur Einzelkrone | x              |              | 450            | 180           |           | x              |              | 450            | 180           |        |                |              |                |               | x      | 45             | 760          | 60             | x             |        |                |              |                |               |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 2                   |                             |                |              |                |               |           |                |              |                |               |        |                |              |                |               |        |                |              |                |               |        |                |              |                |               |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

|               |   |
|---------------|---|
| Material-ID   | 100055                                    |
| Manufacturer  | Amman Girrbach                            |
| Description   | Reserve                                   |
| Material name | Magic_Colour_Stain and glaze firing on LT |

| Program<br>number | Name                     | Processes |              |                 |               |         |        |              |                 |               |        |        |              |                 |               |        |        |              |                 |               |        |          |              |                 |               |         |        |              |                 |               |        |  |  |  |  |  |  |  |  |  |
|-------------------|--------------------------|-----------|--------------|-----------------|---------------|---------|--------|--------------|-----------------|---------------|--------|--------|--------------|-----------------|---------------|--------|--------|--------------|-----------------|---------------|--------|----------|--------------|-----------------|---------------|---------|--------|--------------|-----------------|---------------|--------|--|--|--|--|--|--|--|--|--|
|                   |                          | Predrying |              |                 |               | Closing |        |              |                 | Preheating    |        |        |              | Firing 1        |               |        |        | Firing 2     |                 |               |        | Firing 3 |              |                 |               | Cooling |        |              |                 |               |        |  |  |  |  |  |  |  |  |  |
|                   |                          | Enable    | Rate [°/min] | Temperature [°] | Hold time [s] | Vacuum  | Enable | Rate [°/min] | Temperature [°] | Hold time [s] | Vacuum | Enable | Rate [°/min] | Temperature [°] | Hold time [s] | Vacuum | Enable | Rate [°/min] | Temperature [°] | Hold time [s] | Vacuum | Enable   | Rate [°/min] | Temperature [°] | Hold time [s] | Vacuum  | Enable | Rate [°/min] | Temperature [°] | Hold time [s] | Vacuum |  |  |  |  |  |  |  |  |  |
| 1                 | Stain/Glaze Single Crown | x         |              | 450             | 180           |         | x      |              | 450             | 180           |        |        |              |                 |               | x      | 45     | 760          | 60              | x             |        |          |              |                 |               |         |        |              |                 |               |        |  |  |  |  |  |  |  |  |  |
| 2                 |                          |           |              |                 |               |         |        |              |                 |               |        |        |              |                 |               |        |        |              |                 |               |        |          |              |                 |               |         |        |              |                 |               |        |  |  |  |  |  |  |  |  |  |