

Material-ID	100057
Hersteller	Vita Zahnfabrik
Beschreibung	Reserve
Material Name	In-Ceram ALUMINA Brückengerüste Schlickertechnik

Programmnummer	Name	Prozesse				Vortrocknen				Schließen				Vorwärmen				Brennen 1				Brennen 2				Brennen 3				Kühlen				
		Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum			
1	Optimizerbrand	x		200	600						x		200	720								x	77	1120	2400									
2	Glaskontrollbrand	x		600							x		600	300								x	80	1000	300									

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Description	Reserve
Material name	In-Ceram ALUMINA bridge substructures slip-casting technique

Program number	Name	Processes				Predrying				Closing				Preheating				Firing 1				Firing 2				Firing 3				Cooling			
		Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum		
1	Optimizer firing	x		200	600						x		200	720								x	77	1120	2400								
2	Glass control firing	x		600							x		600	300								x	80	1000	300								