

Material-ID	100062
Hersteller	Vita Zahnfabrik
Beschreibung	Reserve
Material Name	In-Ceram ZIRCONIA Brückengerüste Schlickertechnik

Programmnummer	Name	Prozesse				Vortrocknen				Schließen				Vorwärmen				Brennen 1				Brennen 2				Brennen 3				Kühlen						
		Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum					
1	Optimizerbrand	x		200	600						x		200	720								x	77	1120	2400											
2	Glaskontrollbrand	x		600							x		600	300								x	80	1000	300											

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Description	Reserve
Material name	In-Ceram ZIRCONIA bridge substructures slip-casting technique

Program number	Name	Predrying				Closing				Preheating				Firing 1				Firing 2				Firing 3				Cooling									
		Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum				
1	Optimizer firing	x		200	600						x		200	720								x	77	1120	2400										
2	Glass control firing	x		600							x		600	300								x	80	1000	300										