



MORE THAN HEAT 30-3000 °C

Material-ID	100064
Hersteller	Vita Zahnfabrik
Beschreibung	Reserve
Material Name	In-Ceram ZIRCONIA Brückengerüste Schleiftechnik

Programmnummer	Name	Prozesse				Vortrocknen				Schließen				Vorwärmen				Brennen 1				Brennen 2				Brennen 3				Kühlen			
		Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum		
1	Reinigungsbrand	x		600	180																												
2	Optimizerbrand	x		200	600																												
3	1. Glasinfiltrationsbrand	x		600	60																												
4	2. Glasinfiltrationsbrand	x		600	60																												
5	Glaskontrollbrand	x		600																													

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Description	Reserve
Material name	In-Ceram ZIRCONIA bridge substructures milling technique

Program number	Name	Processes				Predrying				Closing				Preheating				Firing 1				Firing 2				Firing 3				Cooling			
		Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum		
1	Cleansing firing	x		600	180																												
2	Optimizer firing	x		200	600																												
3	1st glass infiltration firing	x		600	60																												
4	2nd glass infiltration firing	x		600	60																												
5	Glass control firing	x		600																													