



MORE THAN HEAT 30-3000 °C

Material-ID	100074
Hersteller	Kuraray Noritake
Beschreibung	Reserve
Material Name	CZR

Programm- nummer	Name	Prozesse				Vortrocknen				Schließen				Vorwärmen				Brennen 1				Brennen 2				Brennen 3				Kühlen			
		Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum		
1	Margin 1. und 2. Brand	x		600	120		x		600	120		x		600	60		x	50	1000	60	x						x	100	600	240			
2	Shade Base 1. und 2. Brand	x		600	120		x		600	120		x		600	120		x	45	930	60	x						x	83	600	240			
3	Shade Base 1. Brand (CZR Press)	x		700	120		x		700	120		x		700	60		x	65	1090	60	x						x	98	700	240			
4	Shade Base 2. Brand (CZR Press)	x		700	120		x		700	120		x		700	60		x	65	1080	60	x						x	95	700	240			
5	Dentin 1. und 2. Brand	x		600	180		x		600	180		x		600	60		x	45	930	60	x						x	83	600	240			
6	Internal Stain 1. und 2. Brand	x		600	120		x		600	120		x		600	60		x	50	900								x	75	600	240			
7	Dentinbrand für kleine Korrekturen	x		600	180		x		600	180		x		600	60		x	45	930		x						x	83	600	240			
8	Glanzbrand	x		600	120		x		600	120		x		600	60		x	50	930	30							x	83	600	240			
9	Glanzbrand mit Stain und Glasur	x		600	120		x		600	120		x		600	60		x	50	930	30							x	83	600	240			
10	MRP und Add-on Korrekturbrand	x		600	120		x		600	120		x		600	60		x	45	880	30							x	83	600	240			

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Program nummer	Name	Processes				Predrying				Closing				Preheating				Firing 1				Firing 2				Firing 3				Cooling			
		Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum		
1	Margin 1st and 2nd fire	x		600	120		x		600	120		x		600	60		x	50	1000	60	x						x	100	600	240			
2	Shade Base 1st and 2nd Firing (CZR Press)	x		600	120		x		600	120		x		600	120		x	45	930	60	x						x	83	600	240			
3	Shade Base 1st Firing (CZR Press)	x		700	120		x		700	120		x		700	60		x	65	1090	60	x						x	98	700	240			
4	Shade Base 2nd Firing (CZR Press)	x		700	120		x		700	120		x		700	60		x	65	1080	60	x						x	95	700	240			
5	Dentine 1st and 2nd firing	x		600	180		x		600	180		x		600	60		x	45	930	60	x						x	83	600	240			
6	Internal Stain 1st and 2nd Fire	x		600	120		x		600	120		x		600	60		x	50	900								x	75	600	240			
7	Dentine firing for small corrections	x		600	180		x		600	180		x		600	60		x	45	930		x						x	83	600	240			
8	Glaze firing	x		600	120		x		600	120		x		600	60		x	50	930	30							x	83	600	240			
9	Glaze firing with stain and glaze	x		600	120		x		600	120		x		600	60		x	50	930	30							x	83	600	240			
10	MRP und Add-on correction firing	x		600	120		x		600	120		x		600	60		x	45	880	30							x	83	600	240			