



MORE THAN HEAT 30-3000 °C

Material-ID	100073
Hersteller	Dentsply Sirona
Beschreibung	Reserve
Material Name	CELTRA DUO

Programmnummer	Name	Prozesse				Vortrocknen				Schließen				Vorwärmen				Brennen 1				Brennen 2				Brennen 3				Kühlen					
		Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum				
1	Malfarben Glasurbrand 1	x		500	120		x		500	120		x		500	120		x	60	820	90												x	107		180
2	Malfarben Glasurbrand 2	x		500	120		x		500	120		x		500	120		x	60	770	90											x	90		180	

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Program number	Name	Predrying				Closing				Preheating				Firing 1				Firing 2				Firing 3				Cooling								
		Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum			
1	Stains Glaze Firing 1	x		500	120		x		500	120		x		500	120		x	60	820	90											x	107		180
2	Stains Glaze Firing 2	x		500	120		x		500	120		x		500	120		x	60	770	90										x	90		180	