

Material-ID	100071
Hersteller	Dentsply Sirona
Beschreibung	Reserve
Material Name	CEREC Tessera

Programmnummer	Name	Prozesse					Vortrocknen				Schließen				Vorwärmen				Brennen 1				Brennen 2				Brennen 3				Kühlen							
		Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum	Freigeschaltet	Rate [°/min]	Temperatur [°]	Haltezeit [s]	Vakuum							
1	Universal Glanz+Stain	x		400	120		x		400	120		x		400	120		x	55	760		x												x	STEP				
2	Sprayglasur						x			60		x		400	60		x	55	760		x											x	STEP					

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Program number	Name	Predrying					Closing				Preheating				Firing 1				Firing 2				Firing 3				Cooling										
		Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum	Enable	Rate [°/min]	Temperature [°]	Hold time [s]	Vacuum						
1	Universal Glanz+Stain	x		400	120		x		400	120		x		400	120		x	55	760		x											x	STEP				
2	Spray glazing						x			60		x		400	60		x	55	760		x										x	STEP					