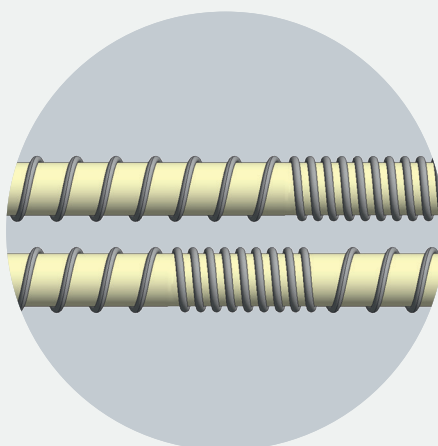


Recommendations for the First Heating

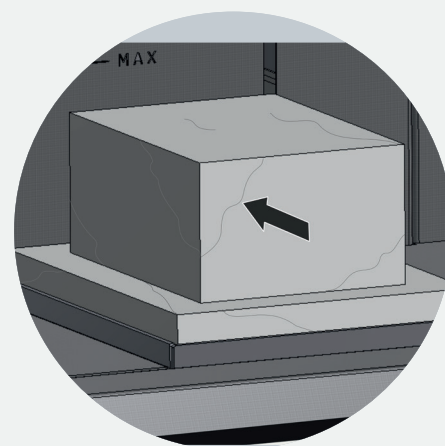
Model	Heating time	Final temperature	Holding time	Notes for heating elements	Notes for Insulation
VL 01/12 LB (Press)	Preset dehumidification program	-	-	-	
LHT 01/16 Turbo Fire	5 hours	1500 °C	5 hours		Cracks in the insulation do not affect the function
LHT ../17 LB Speed	5 hours	1550 °C	5 hours	Deformations have no effect on the function	
LHT ../17 D	5 hours	1550 °C	5 hours		
LHTCT ../16	5 hours	1400 °C	2 hours	-	
LCA 04/13 LB	6 hours	1200 °C	1 hour	Nest formation is a natural process and requires no correction	
L(T) ../11	7 hours	1050 °C	1 hour	-	
LE ../11	7 hours	1000 °C	1 hour	-	



Deformations after the initial heating do not affect the function



Nest formation is a natural process and requires no correction



Cracks in the insulation do not affect the function



Detailed information for installation and commissioning can be found in the operating instructions for your specific furnace

<https://nabertherm.com/en/downloads/instructions>